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**Geometrical product specifications  
(GPS) — Dimensional and geometrical  
tolerances for moulded parts —**

Part 3:  
**General dimensional and geometrical  
tolerances and machining allowances  
for castings using  $\pm$  tolerances for  
indicated dimensions**

*Spécification géométrique des produits (GPS) — Tolérances  
dimensionnelles et géométriques des pièces moulées —*

*Partie 3: Tolérances dimensionnelles et géométriques générales  
et surépaisseurs d'usinage pour les pièces moulées utilisant des  
tolérances  $\pm$  pour les dimensions indiquées*





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